



## Bullberry Former Instructions

Have all case mouths perfectly round and chamfered, inside and out, before forming.

Screw former into press with end #1 (larger end) down. Size 22 Caliber case to shoulder. Turn die over and size again until it stops on the shoulder. This is now ready for full-length sizing.

This will work with all 22 Caliber cartridges with a shoulder. The exception is the 22 Hornet being sized to 17 Hornet.

The absence of a shoulder calls for a slightly different process. Using end #1 adjust former to size a neck *about* 3/16 long (.187"). Form with 2<sup>nd</sup> end until you feel it come to this new shoulder.

Full-length size in the normal manner. Chamfer again after sizing for ease of seating without bullet damage.

You are now ready to fire-form.